

## 1. Identification

<b>Product identifier</b>	<b>ICON PART A</b>
<b>Other means of identification</b>	
<b>SDS number</b>	574-100 A
<b>Product code</b>	HIL00274 PART A
<b>Recommended use</b>	Gym Finish
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Manufacturer</b>	
<b>Manufacturer</b>	
<b>Company name</b>	HILLYARD INDUSTRIES
<b>Address</b>	302 North Fourth St. St. Joseph, MO 64501
<b>Contact person</b>	Regulatory Affairs
<b>Telephone number</b>	(816) 233-1321 (Ext. 8285)
<b>Fax</b>	(816) 383-8485
<b>E-mail</b>	regulatoryaffairs@hillyard.com
<b>Emergency telephone #</b>	(800) 424-9300 (Only in the event of chemical emergency involving a spill, leak, fire, exposure or accident involving chemicals)

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Sensitization, skin	Category 1
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	

### Label elements



<b>Signal word</b>	Warning
<b>Hazard statement</b>	May cause an allergic skin reaction.
<b>Precautionary statement</b>	
<b>Prevention</b>	Avoid breathing mist or vapor. Wear protective gloves. Contaminated work clothing must not be allowed out of the workplace.
<b>Response</b>	If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Wash contaminated clothing before reuse. Wash hands after handling.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law in compliance with applicable federal, state and local requirements.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	Use With Adequate Ventilation. Avoid breathing vapors or spray mist. Open windows and doors, use exhaust fans or other means to insure fresh air entry during application and drying.

### 3. Composition/information on ingredients

#### Mixtures

The manufacturer lists no ingredients as hazardous according to OSHA 29 CFR 1910.1200.

Chemical name	Common name and synonyms	CAS number	%
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-ph enyleneoxymethylene)]bis-,homopol ymer		25085-99-8	50 - < 60
Other components below reportable levels			40 - < 50

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue to rinse for at least 15 minutes. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Never give anything by mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. If ingestion of a large amount does occur, call a poison control center immediately. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	This product is miscible in water.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions** Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

**Precautions for safe handling** Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities** Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

**Occupational exposure limits** No exposure limits noted for ingredient(s).

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Chemical splash goggles where there is a potential for eye contact.

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves.

#### Other

Avoid contact with the skin. Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

**Respiratory protection** Not normally required with adequate ventilation.

**Thermal hazards** None known.

**General hygiene considerations** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

**Appearance** White Liquid

**Physical state** Liquid.

**Form** Liquid.

**Color** White

**Odor** Slight amine odor

**Odor threshold** Not available

**pH** Not available

**Melting point/freezing point** Not applicable / Not available

**Initial boiling point and boiling range** 212 °F (100 °C)

**Flash point** > 212.0 °F (> 100.0 °C) Tag Closed Cup

**Evaporation rate** > 1 (ethyl ether = 1)

**Flammability (solid, gas)** Not available.

### Upper/lower flammability or explosive limits

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

**Vapor pressure** 2.3 mm Hg

**Vapor density** 0.62 Air =1

**Relative density** 1.0928 at 77°F

### Solubility(ies)

**Solubility (water)** 100 % Complete

**Partition coefficient (n-octanol/water)** Not available

**Auto-ignition temperature** Not available

<b>Decomposition temperature</b>	Not available
<b>Viscosity</b>	Not available
<b>Other information</b>	
<b>Density</b>	9.10 lbs/gal
<b>Percent volatile</b>	44 - 46 %
<b>VOC (Weight %)</b>	< 130 g/l After Mixing with Part A, Part B, and Activator

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	May cause an allergic skin reaction.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	May cause an allergic skin reaction. Dermatitis. Rash.
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### Information on toxicological effects

<b>Acute toxicity</b>	May cause an allergic skin reaction.
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.

### Respiratory or skin sensitization

<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	May cause an allergic skin reaction.

<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
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<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
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### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
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<b>Specific target organ toxicity - single exposure</b>	Not classified.
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<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
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<b>Aspiration hazard</b>	Prolonged inhalation may be harmful.
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## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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<b>Persistence and degradability</b>	No data is available on the degradability of this product.
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<b>Bioaccumulative potential</b>	No data available.
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<b>Mobility in soil</b>	No data available.
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<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
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### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations. Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

### 14. Transport information

#### DOT

Not regulated as dangerous goods.

### 15. Regulatory information

<b>US federal regulations</b>	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.
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#### **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

#### **CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

#### **SARA 304 Emergency release notification**

Not regulated.

#### **US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

#### **Superfund Amendments and Reauthorization Act of 1986 (SARA)**

<b>Hazard categories</b>	Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No
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#### **SARA 302 Extremely hazardous substance**

Not listed.

<b>SARA 311/312 Hazardous chemical</b>	No
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#### **SARA 313 (TRI reporting)**

Not regulated.

#### **Other federal regulations**

<b>Safe Drinking Water Act (SDWA)</b>	Not regulated.
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#### **US state regulations**

##### **US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

##### **US. Massachusetts RTK - Substance List**

Not regulated.

##### **US. New Jersey Worker and Community Right-to-Know Act**

Not listed.

##### **US. Pennsylvania Worker and Community Right-to-Know Law**

Not listed.

##### **US. Rhode Island RTK**

Not regulated.

## US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

Issue date	02-14-2015
Revision date	02-24-2016
Version #	03
HMIS® ratings	Health: 2 Flammability: 0 Physical hazard: 0

**Disclaimer** No representations or warranties, either express or implied, of merchantability, fitness for a particular purpose, or of any nature are made with respect to the product(s) or information contained in this material safety data sheet. The information and recommendations contained in this Material Safety Data Sheet are supplied pursuant to 29 CFR 1910.1200 of the Occupational Safety and Health Standards Hazard Communication Rule. All information contained herein is presented in good faith and is believed to be appropriate and accurate. The buyer or user assumes all risks associated with the use, misuse or disposal of this product. The buyer or user is responsible to comply with all federal, state or local regulations concerning the use, misuse or disposal of these products.

**Revision Information** Product and Company Identification: Product and Company Identification  
Exposure controls/personal protection: Eye/face protection  
Exposure controls/personal protection: Respiratory protection  
Exposure controls/personal protection: Thermal hazards  
Physical & Chemical Properties: Multiple Properties  
Physical and chemical properties: Odor

**1. Identification**

<b>Product identifier</b>	<b>ICON PART B</b>	
<b>Other means of identification</b>		
<b>SDS number</b>	574-137	
<b>Product code</b>	HIL00274 PART B	
<b>Recommended use</b>	Gym Finish	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufacturer</b>		
<b>Manufacturer</b>		
<b>Company name</b>	HILLYARD INDUSTRIES	
<b>Address</b>	302 North Fourth St. St. Joseph, MO 64501	
<b>Contact person</b>	Regulatory Affairs	
<b>Telephone number</b>	(816) 233-1321 (Ext. 8285)	
<b>Fax</b>	(816) 383-8485	
<b>E-mail</b>	regulatoryaffairs@hillyard.com	
<b>Emergency telephone #</b>	(800) 424-9300 (Only in the event of chemical emergency involving a spill, leak, fire, exposure or accident involving chemicals)	

**2. Hazard(s) identification**

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	

**Label elements**



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage.
<b>Precautionary statement</b>	
<b>Prevention</b>	Avoid breathing mist or vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves. Wear eye/face protection.
<b>Response</b>	If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law in compliance with applicable federal, state and local requirements.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	Use With Adequate Ventilation. Avoid breathing vapors or spray mist. Open windows and doors, use exhaust fans or other means to insure fresh air entry during application and drying.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Tetraethylenepentamine		112-57-2	1 - < 3
Other components below reportable levels			90 - 100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. Never give anything by mouth to a victim who is unconscious or is having convulsions. If ingestion of a large amount does occur, call a poison control center immediately. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	<p>This product is miscible in water.</p> <p>Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.</p> <p>Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.</p> <p>Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.</p>
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.



## 7. Handling and storage

### Precautions for safe handling

Do not get this material in contact with eyes. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. AIHA Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value	Form
Tetraethylenepentamine (CAS 112-57-2)	TWA	5 mg/m <sup>3</sup>	Aerosol.
		1 ppm	Aerosol.

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Exposure guidelines

#### US WEEL Guides: Skin designation

Tetraethylenepentamine (CAS 112-57-2)

Can be absorbed through the skin.

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Use safety eyewear with splash guards or side shields, chemical goggles, or face shields.

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves.

##### Other

Normal work clothing (long sleeved shirts and long pants) is recommended.

#### Respiratory protection

Not normally required with adequate ventilation.

#### Thermal hazards

None known.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

### Appearance

White Liquid

#### Physical state

Liquid.

#### Form

Liquid.

#### Color

White

### Odor

Slight amine odor

### Odor threshold

Not available

### pH

9.8 - 10.8 Concentrate

### Melting point/freezing point

Not applicable / Not available

### Initial boiling point and boiling range

212 °F (100 °C) corr.

### Flash point

> 212.0 °F (> 100.0 °C)

### Evaporation rate

< 1 Not available

### Flammability (solid, gas)

Not available.

### Upper/lower flammability or explosive limits

#### Flammability limit - lower (%)

Not available.

#### Flammability limit - upper (%)

Not available.

#### Explosive limit - lower (%)

Not available.

<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	2.3 mm Hg
<b>Vapor density</b>	0.62 Air =1
<b>Relative density</b>	1.0199 at 77°F
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	100 % Complete
<b>Partition coefficient (n-octanol/water)</b>	Not available
<b>Auto-ignition temperature</b>	Not available
<b>Decomposition temperature</b>	Not available
<b>Viscosity</b>	Not available
<b>Other information</b>	
<b>Density</b>	8.49 lb/gal
<b>Percent volatile</b>	74 - 76 %
<b>VOC (Weight %)</b>	< 130 g/l After Mixing with Part A, Part B, and Activator

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes skin irritation. May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash.

### Information on toxicological effects

**Acute toxicity** May cause an allergic skin reaction.

Product	Species	Test Results
ICON PART B		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	175.6721 g/kg estimated
<i>Oral</i>		
LD50	Rat	558.9566 g/kg estimated

\* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation** Causes skin irritation.  
**Serious eye damage/eye irritation** Causes serious eye damage.

### Respiratory or skin sensitization

**Respiratory sensitization** Not a respiratory sensitizer.  
**Skin sensitization** May cause an allergic skin reaction.

<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
	Not listed.
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Prolonged inhalation may be harmful.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	
<b>Partition coefficient n-octanol / water (log Kow)</b>	
Tetraethylenepentamine	1.503
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations. Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

<b>DOT</b>	Not regulated as dangerous goods.
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## 15. Regulatory information

<b>US federal regulations</b>	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.
<b>TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)</b>	
	Not regulated.
<b>CERCLA Hazardous Substance List (40 CFR 302.4)</b>	
	Not listed.
<b>SARA 304 Emergency release notification</b>	
	Not regulated.
<b>US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
	Not listed.

## Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** No

**SARA 313 (TRI reporting)**  
Not regulated.

## Other federal regulations

**Safe Drinking Water Act (SDWA)** Not regulated.

## US state regulations

### US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

### US. Massachusetts RTK - Substance List

Tetraethylenepentamine (CAS 112-57-2)

### US. New Jersey Worker and Community Right-to-Know Act

Tetraethylenepentamine (CAS 112-57-2)

### US. Pennsylvania Worker and Community Right-to-Know Law

Tetraethylenepentamine (CAS 112-57-2)

### US. Rhode Island RTK

Not regulated.

### US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 02-14-2015  
**Revision date** 02-24-2016  
**Version #** 03  
**HMIS® ratings** Health: 3  
Flammability: 0  
Physical hazard: 0

### Disclaimer

No representations or warranties, either express or implied, of merchantability, fitness for a particular purpose, or of any nature are made with respect to the product(s) or information contained in this material safety data sheet. The information and recommendations contained in this Material Safety Data Sheet are supplied pursuant to 29 CFR 1910.1200 of the Occupational Safety and Health Standards Hazard Communication Rule. All information contained herein is presented in good faith and is believed to be appropriate and accurate. The buyer or user assumes all risks associated with the use, misuse or disposal of this product. The buyer or user is responsible to comply with all federal, state or local regulations concerning the use, misuse or disposal of these products.

### Revision Information

Product and Company Identification: Product and Company Identification  
Composition / Information on Ingredients: Ingredients  
Exposure controls/personal protection: Respiratory protection  
Exposure controls/personal protection: Thermal hazards  
Physical & Chemical Properties: Multiple Properties  
Physical and chemical properties: Appearance  
Physical and chemical properties: Color  
Physical and chemical properties: Odor

## 1. Identification

<b>Product identifier</b>	<b>ICON ACTIVATOR</b>
<b>Other means of identification</b>	
<b>SDS number</b>	574-155
<b>Product code</b>	HIL00274 ACTIVATOR
<b>Recommended use</b>	Coating Component
<b>Recommended restrictions</b>	For Labeled Use Only
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Manufacturer</b>	
<b>Company name</b>	HILLYARD INDUSTRIES
<b>Address</b>	302 North Fourth St. St. Joseph, MO 64501
<b>Contact person</b>	Regulatory Affairs
<b>Telephone number</b>	(816) 233-1321 (Ext. 8285)
<b>Fax</b>	(816) 383-8485
<b>E-mail</b>	regulatoryaffairs@hillyard.com
<b>Emergency telephone #</b>	(800) 424-9300  (Only in the event of chemical emergency involving a spill, leak, fire, exposure or accident involving chemicals)

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.
<b>Health hazards</b>	Not classified.
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute Category 3 hazard
<b>OSHA defined hazards</b>	Not classified.
<b>Label elements</b>	
<b>Hazard symbol</b>	None.
<b>Signal word</b>	None.
<b>Hazard statement</b>	Harmful to aquatic life with long lasting effects.
<b>Precautionary statement</b>	
<b>Prevention</b>	Avoid release to the environment.
<b>Response</b>	Wash hands after handling.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law in compliance with applicable federal, state and local requirements.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Oxirane, Methyl-, Polymer With Oxirane, Mono(3,5,5,-trimethylhexyl) Ether		204336-40-3	5 - < 10
Poly modified trisiloxane		134180-76-0	1 - < 3
Other components below reportable levels			90 - 100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	This product is miscible in water. Prevent product from entering drains.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

<b>Occupational exposure limits</b>	This mixture has no ingredients that have PEL, TLV, or other recommended exposure limit.
<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).
<b>Appropriate engineering controls</b>	Ensure adequate ventilation, especially in confined areas. Eye wash facilities and emergency shower must be available when handling this product.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves.
<b>Other</b>	Not normally needed.
<b>Respiratory protection</b>	Not normally required with adequate ventilation.
<b>Thermal hazards</b>	None known.
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

<b>Appearance</b>	Light yellow liquid
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Light yellow.
<b>Odor</b>	Odorless.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	Not available.
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	> 200.0 °F (> 93.3 °C) Tag Closed Cup
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	1.02
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Dispersable
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	150 mPa·s
<b>Other information</b>	
<b>Density</b>	8.49 lb/gal
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.
<b>Percent volatile</b>	Not available

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
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<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Direct contact with eyes may cause temporary irritation.

### Information on toxicological effects

<b>Acute toxicity</b>	Not known.
<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.

### Respiratory or skin sensitization

<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

## 12. Ecological information

<b>Ecotoxicity</b>	Harmful to aquatic life.
<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.



<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Oxirane, Methyl-, Polymer With Oxirane, 1.0 % One-Time Export Notification only.  
Mono(3,5,5,-trimethylhexyl) Ether (CAS 204336-40-3)

### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

### SARA 304 Emergency release notification

Not regulated.

### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - No  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** No

### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

**Safe Drinking Water Act (SDWA)** Not regulated.

### US state regulations

#### US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 02-24-2016  
**Revision date** 08-22-2016  
**Version #** 03  
**HMIS® ratings** Health: 0  
Flammability: 0  
Physical hazard: 0

**Disclaimer** No representations or warranties, either express or implied, of merchantability, fitness for a particular purpose, or of any nature are made with respect to the product(s) or information contained in this material safety data sheet. The information and recommendations contained in this Material Safety Data Sheet are supplied pursuant to 29 CFR 1910.1200 of the Occupational Safety and Health Standards Hazard Communication Rule. All information contained herein is presented in good faith and is believed to be appropriate and accurate. The buyer or user assumes all risks associated with the use, misuse or disposal of this product. The buyer or user is responsible to comply with all federal, state or local regulations concerning the use, misuse or disposal of these products. HILLYARD cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

**Revision information** This document has undergone significant changes and should be reviewed in its entirety.