

1. Identification

Product identifier Assault XL

Other means of identification

SDS number 587N-083J

Product code HIL00151

Recommended use Stripper

Recommended restrictions For Labeled Use Only

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name HILLYARD INDUSTRIES

Address 302 North Fourth St.
St. Joseph, MO 64501

Contact person Regulatory Affairs

Telephone number (800) 365-1555 (Ext. 8206)

Fax (816) 383-8406

E-mail regulatoryaffairs@hillyard.com

Emergency telephone # (800) 424-9300

(Only in the event of chemical emergency involving a spill, leak, fire, exposure or accident involving chemicals)

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards

Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1
Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation

Environmental hazards

Hazardous to the aquatic environment, acute hazard	Category 2
Hazardous to the aquatic environment, long-term hazard	Category 3

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Causes severe skin burns and eye damage. Causes serious eye damage. May cause respiratory irritation. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement

Prevention	Avoid breathing mist/vapors. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal	Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law in compliance with applicable federal, state and local requirements. CONTAINER DISPOSAL: Triple rinse (or equivalent). Then offer clean, dry container for recycling or reconditioning.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Ethanolamine		141-43-5	10 - < 20
Benzyl Alcohol		100-51-6	5 - < 10
Sodium Hydroxide		1310-73-2	3 - < 5
Other components below reportable levels			70 - < 80

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

The product is completely soluble in water. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Avoid breathing mist/vapors. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ethanolamine (CAS 141-43-5)	PEL	6 mg/m ³
		3 ppm
Sodium Hydroxide (CAS 1310-73-2)	PEL	2 mg/m ³

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value
Ethanolamine (CAS 141-43-5)	STEL	6 ppm
	TWA	3 ppm
Sodium Hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m ³

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
Ethanolamine (CAS 141-43-5)	IDLH	3 %
		30 ppm
Sodium Hydroxide (CAS 1310-73-2)	IDLH	10 mg/m ³

US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

Components	Type	Value
Ethanolamine (CAS 141-43-5)	STEL	15 mg/m ³
		6 ppm
		8 mg/m ³
Sodium Hydroxide (CAS 1310-73-2)	Ceiling	3 ppm
		2 mg/m ³

US. OARS. Workplace Environmental Exposure Level (WEEL) Guide

Components	Type	Value
Benzyl Alcohol (CAS 100-51-6)	TWA	44.2 mg/m ³

Components	Type	Value
		10 ppm
Biological limit values	No biological exposure limits noted for the ingredient(s).	
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.	
Individual protection measures, such as personal protective equipment		
Eye/face protection	Avoid contact with eyes. Chemical respirator with organic vapor cartridge and full facepiece. Chemical safety goggles when working with concentrate.	
Skin protection		
Hand protection	Wear appropriate chemical resistant gloves.	
Other	Wear appropriate chemical resistant clothing.	
Respiratory protection	Chemical respirator with organic vapor cartridge and full facepiece. Not normally required with adequate ventilation.	
Thermal hazards	None known.	
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.	

9. Physical and chemical properties

Appearance	Clear, pale yellow liquid
Physical state	Liquid.
Form	Liquid.
Color	Pale yellow
Odor	Non-objectional odor.
Odor threshold	Not available.
pH	13 - 14
Melting point/freezing point	Not applicable / Not available
Initial boiling point and boiling range	205 °F (96.11 °C)
Flash point	>200.0 °F (>93.3 °C) Tag Closed Cup
Evaporation rate	<1 Ethyl ether = 1
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	16.71 mm Hg
Vapor density	1.039 Air=1
Relative density	1.06
Solubility(ies)	
Solubility (water)	100 % Complete
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	8.83 lbs/gal
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Percent volatile	91 - 93 %

10. Stability and reactivity

Reactivity	Reacts violently with strong acids. This product may react with oxidizing agents.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials. Do not mix with other chemicals.
Incompatible materials	Strong acids. Strong oxidizing agents. Oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.

Skin contact Causes severe skin burns.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

Eye contact Causes serious eye damage.

Ingestion Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

Information on toxicological effects

Acute toxicity

Components	Species	Test Results
Benzyl Alcohol (CAS 100-51-6)		
Acute		
Dermal		
LD50	Rabbit	2000 mg/kg
Inhalation		
LC50	Rat	> 4.178 mg/l, 4 Hours
Oral		
LD50	Rat	1230 - 3100 mg/kg
Ethanolamine (CAS 141-43-5)		
Acute		
Dermal		
LD50	Rat	1 g/kg
Sodium Hydroxide (CAS 1310-73-2)		
Acute		
Dermal		
LD50	Rabbit	1350 mg/kg
Oral		
LD50	Rat	140 - 340 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	May cause respiratory irritation.
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged inhalation may be harmful. May be harmful if absorbed through skin. Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

12. Ecological information**Ecotoxicity** Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Product	Species	Test Results	
Assault XL			
Aquatic			
Crustacea	EC50	Daphnia	768.6667 mg/l, 48 hours estimated
Fish	LC50	Fish	2777.7778 mg/l, 96 hours estimated
<i>Acute</i>			
Crustacea	EC50	Daphnia	383.8177 mg/l, 48 hours estimated
Fish	LC50	Fish	116.8954 mg/l, 96 hours estimated

Components	Species	Test Results	
Benzyl Alcohol (CAS 100-51-6)			
Aquatic			
<i>Acute</i>			
Fish	LC50	Bluegill (Lepomis macrochirus)	10 mg/l, 96 hours
Ethanolamine (CAS 141-43-5)			
Aquatic			
<i>Acute</i>			
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	114 - 196 mg/l, 96 hours
Sodium Hydroxide (CAS 1310-73-2)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Water flea (Ceriodaphnia dubia)	34.59 - 47.13 mg/l, 48 hours
Fish	LC50	Western mosquitofish (Gambusia affinis)	125 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.**Bioaccumulative potential****Partition coefficient n-octanol / water (log Kow)**

Benzyl Alcohol	1.1
Ethanolamine	-1.31

Mobility in soil This product is completely water soluble and will disperse in soil.**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Dispose of this material and its container to hazardous or special waste collection point. Incinerate the material under controlled conditions in an approved incinerator. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D002: Waste Corrosive material [pH ≤2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
Toxic Substances Control Act (TSCA)	One or more components of the mixture are not on the TSCA 8(b) inventory or are designated "inactive".
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)	Sodium Hydroxide (CAS 1310-73-2) Listed.
SARA 304 Emergency release notification	Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)	Not listed.
Superfund Amendments and Reauthorization Act of 1986 (SARA)	
SARA 302 Extremely hazardous substance	Not listed.
SARA 311/312 Hazardous chemical	Yes
Classified hazard categories	Skin corrosion or irritation Serious eye damage or eye irritation Specific target organ toxicity (single or repeated exposure)
SARA 313 (TRI reporting)	Not regulated.
Other federal regulations	
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List	Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)	Not regulated.
Safe Drinking Water Act (SDWA)	Not regulated.

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 01-12-2024

Revision date 09-24-2024

Version # 02

HMIS® ratings
Health: 3
Flammability: 0
Physical hazard: 0

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Revision information
Hazard(s) identification: Response
Exposure controls/personal protection: Thermal hazards