SAFETY DATA SHEET



1. Identification

Product identifier	MRD 2
Other means of identification	
SDS number	324N-38B
Product code	HIL00157
Recommended use	Degreaser
Recommended restrictions	For Labeled Use Only
Manufacturer/Importer/Supplier/	Distributor information
Manufacturer	
Company name	HILLYARD INDUSTRIES
Address	302 North Fourth St.
	St. Joseph, MO 64501

Contact person	Regulatory Affairs
Telephone number	(816) 233-1321 (Ext. 8285)
Fax	(816) 383-8485
E-mail	regulatoryaffairs@hillyard.com
Emergency telephone #	(800) 424-9300
	(Only in the event of chemical emergency involving a spill, leak, fire, exposure or accident involving chemicals)

2. Hazard(s) identification

Label elements

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Specific target organ toxicity, repeated exposure	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
OSHA defined hazards	Not classified.	



Signal word Danger Hazard statement Causes severe skin burns and eye damage. Causes serious eye damage. Causes damage to organs through prolonged or repeated exposure. Harmful to aquatic life. **Precautionary statement** Prevention Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection. Use with adequate ventilation. Avoid breathing spray or mist. If swallowed: Do not induce vomiting. Drink large quantities of water. Call a physician Response immediately. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.

Storage	Store locked up.
Disposal	Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law in compliance with applicable federal, state and local requirements. CONTAINER DISPOSAL: Triple rinse (or equivalent). Then offer clean, dry container for recycling or reconditioning.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	Personal Protective Equipment: When there is a danger of contact with the concentrate, use chemical safety goggles, impervious gloves, and protective clothing.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Butoxyethanol		111-76-2	3 - < 5
Sodium metasilicate		6834-92-0	1 - < 3
POTASSIUM HYDROXIDE		1310-58-3	< 1
Other components below report	able levels		90 - 100

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
5. Fire-fighting measures	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from	During fire, gases hazardous to health may be formed.

Special protective equipment Self-contained breathing apparatus and full protective clothing must be worn in case of fire. and precautions for firefighters

Move containers from fire area if you can do so without risk.

equipment/instructionsSpecific methodsUse standard firefighting procedures and consider the hazards of other involved materials.General fire hazardsNo unusual fire or explosion hazards noted.

6. Accidental release measures

the chemical

Fire fighting

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up	This product is miscible in water.
containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Do not breathe mist/vapors. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

		Туре		Va	lue
Butoxyethanol (CAS 111-76-2)		PEL		24) mg/m3
				50	ppm
US. ACGIH Threshold Lin	nit Values				
Components		Туре		Va	lue
Butoxyethanol (CAS 111-76-2)		TWA		20	ppm
POTASSIUM HYDROXIDE (CAS 1310-58-3)	Ξ	Ceilin	g	2 r	ng/m3
US. NIOSH: Pocket Guide	e to Chemical H	azards			
Components		Туре		Va	lue
Butoxyethanol (CAS 111-76-2)		TWA		24	mg/m3
				5 p	pm
POTASSIUM HYDROXIDE (CAS 1310-58-3)	1	Ceilin	g	2 r	ng/m3
logical limit values					
ACGIH Biological Exposu	ure Indices				
0	Value		Determinant	Specimen	Sampling Time
Components	value		Determinant	opeenien	
Butoxyethanol (CAS 111-76-2)	200 mg/g		Butoxyacetic acid (BAA), with hydrolysis	Creatinine in urine	*
Butoxyethanol (CAS	200 mg/g	rce docu	Butoxyacetic acid (BAA), with hydrolysis	Creatinine in	
Butoxyethanol (CAS 111-76-2)	200 mg/g	rce docu	Butoxyacetic acid (BAA), with hydrolysis	Creatinine in	
Butoxyethanol (CAS 111-76-2) * - For sampling details, ple	200 mg/g ease see the sou	rce docu	Butoxyacetic acid (BAA), with hydrolysis	Creatinine in	
Butoxyethanol (CAS 111-76-2) * - For sampling details, ple osure guidelines US - California OELs: Ski Butoxyethanol (CAS 1	200 mg/g ease see the sou in designation 11-76-2)		Butoxyacetic acid (BAA), with hydrolysis ment. Can be	Creatinine in	*
Butoxyethanol (CAS 111-76-2) * - For sampling details, ple posure guidelines US - California OELs: Ski	200 mg/g ease see the sou in designation 11-76-2)		Butoxyacetic acid (BAA), with hydrolysis ment. Can be	Creatinine in urine	*
Butoxyethanol (CAS 111-76-2) * - For sampling details, ple posure guidelines US - California OELs: Ski Butoxyethanol (CAS 1	200 mg/g ease see the sou in designation 11-76-2) s: Skin designat 11-76-2)	ion appl	Butoxyacetic acid (BAA), with hydrolysis ment. Can be	Creatinine in urine	* she skin.
Butoxyethanol (CAS 111-76-2) * - For sampling details, ple posure guidelines US - California OELs: Ski Butoxyethanol (CAS 1 US - Minnesota Haz Subs Butoxyethanol (CAS 1	200 mg/g ease see the sou in designation 11-76-2) s: Skin designat 11-76-2) kin designation 11-76-2)	ion appl	Butoxyacetic acid (BAA), with hydrolysis ment. Can be ies Skin de Can be	Creatinine in urine	* gh the skin. s.

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

	N N	
Butoxyethanol (CAS 11 ⁻	1-76-2) Can be absorbed through the skin.	
Appropriate engineering controls	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Ensure adequate ventilation, especially in confined areas. Eye wash facilities and emergency shower must be available whe handling this product.	
Individual protection measures	s, such as personal protective equipment	
Eye/face protection	Avoid contact with eyes. Chemical safety goggles when working with concentrate.	
Skin protection		
Hand protection	Wear appropriate chemical resistant gloves.	
Other	Impervious boots and aprons where splashing of concentrate is a problem; otherwise, use uniforms or coveralls.	
Respiratory protection	Use With Adequate Ventilation. If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.	
Thermal hazards	None known.	
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.	

9. Physical and chemical properties

AppearanceClear, colorless liquidPhysical stateLiquid.FormLiquid.ColorColorlessOdorMild solvent odorOdor thresholdNot availablepH13 - 14 ConcentrateMelting point/freezing pointNot applicable / Not availableInitial boiling point and boiling range216 °F (102.22 °C)Flash point> 200.0 °F (> 93.3 °C) Tag Closed CupEvaporation rate< 1 Ethyl ether = 1		•
FormLiquid. ColorColorColorlessOdorMild solvent odorOdor thresholdNot availablepH13 - 14 ConcentrateMelting point/freezing pointNot applicable / Not availableInitial boiling point and boiling arage216 °F (102.22 °C)range216 °F (102.22 °C)Flash point> 200.0 °F (> 93.3 °C) Tag Closed CupEvaporation rate< 1 Ethyl ether = 1Flammability (solid, gas)Not applicable.Upper/lower flammability or explosive limit - lower (%)Not available.Explosive limit - lower (%)Not available.Explosive limit - upper (%)Not available.Vapor pressure17.4 mm HgVapor density0.7 Air=1Relative density1.033 at 77°FSolubility (water)AppreciablePartition coefficient (n-octanol/water)Not availableVato-ignition temperatureNot availableDecomposition temperatureNot availableViscosityNot availableDensity8.60 lb/galExplosive propertiesNot explosive.Other informationImplementeDensity8.60 lb/galExplosive propertiesNot explosive.	Appearance	Clear, colorless liquid
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Explosive propertiesNot explosive.Oxidizing propertiesNot oxidizing.	Other information	
Oxidizing properties Not oxidizing.	Density	8.60 lb/gal
	Explosive properties	Not explosive.
Percent volatile 92 - 93 %	Oxidizing properties	Not oxidizing.
	Percent volatile	92 - 93 %

voc

5.19 %

10. Stability and reactivity

Reactivity	Reacts violently with strong acids. This product may react with oxidizing agents.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials. Do not mix with other chemicals.
Incompatible materials	Acids. Oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.	
Skin contact	Causes severe skin burns.	
	Butoxyethanol may be absorbed through the skin in toxic amounts if contact is repeated and prolonged. These effects have not been observed in humans.	
Eye contact	Causes serious eye damage.	
Ingestion	Causes digestive tract burns.	
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.	

Information on toxicological effects

Acute toxicity	Not known.	
Product	Species	Test Results
MRD 2		
<u>Acute</u>		
Dermal		
LD50	Rabbit	13330 mg/kg
		9008 ml/kg
Inhalation		
LC50	Mouse	25880 mg/l, 4 Hours
		25000 mg/l, 2 Hours
		23330 ppm, 7 Hours
	Rat	51250 mg/l, 0.5 Hours
		30000 mg/l, 4 Hours
		15000 ppm, 4 Hours
Oral		
LD50	Guinea pig	40 g/kg
	Mouse	40 g/kg
	Rabbit	11 g/kg
	Rat	9421 mg/kg
Components	Species	Test Results
Butoxyethanol (CAS 111-	-	
Acute	<i>.</i>	
Oral		
LD50	Rat	560 mg/kg

Components	Species	Test Results
POTASSIUM HYDROXIDE (CAS	1310-58-3)	
Acute		
Oral		
LD50	Rat	273 mg/kg
Sodium metasilicate (CAS 6834-9	2-0)	
Acute		
Oral	_	
LD50	Rat	1280 mg/kg
Skin corrosion/irritation	Causes severe skin burns and eye damage.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization	n	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected	o cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	Risk of cancer cannot be excluded with prolonged exposure.	
IARC Monographs. Overall	Evaluation of Carcinogenicity	
Butoxyethanol (CAS 111		3 Not classifiable as to carcinogenicity to humans.
	ed Substances (29 CFR 1910.1	001-1053)
Not listed.	ogram (NTP) Report on Carcir	ogone
Not listed.	Syrain (NTP) Report on Carcin	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity -		
single exposure		
Specific target organ toxicity - repeated exposure	Causes damage to organs through prolonged or repeated exposure.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be exposure. May be harmful if a	harmful. Causes damage to organs through prolonged or repeated boost and through skin.
		orbed through the skin in toxic amounts if contact is repeated and re not been observed in humans.
	Prolonged exposure may cau	se chronic effects.
12. Ecological information	ı	
Ecotoxicity		as environmentally hazardous. However, this does not exclude the nt spills can have a harmful or damaging effect on the environment.
Product	Species	Test Results
MRD 2		

		•	
MRD 2			
Aquatic			
Crustacea	EC50	Daphnia	37218.957 mg/l, 48 hours estimated
Acute			
Fish	LC50	Fish	6060 mg/l, 96 hours estimated
Components		Species	Test Results
Butoxyethanol (CAS 1	11-76-2)		
Aquatic			
Fish	LC50	Inland silverside (Menidia beryllina)	1250 mg/l, 96 hours
POTASSIUM HYDRC	XIDE (CAS 1310-5	8-3)	
Aquatic			
Fish	LC50	Western mosquitofish (Gambusia affini	s) 80 mg/l, 96 hours

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	
Partition coefficient n-octand	ol / water (log Kow)

Butoxyethanol	0.83	
Mobility in soil	No data available.	
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creatior potential, endocrine disruption, global warming potential) are expected from this component.	

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations. Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Waste from normal product use may be sewered to a public owned treatment works (POTW) in compliance with applicable Federal, State, and local pretreatment requirements.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Triple rinse (or equivalent). Then offer clean, dry container for recycling or reconditioning.

14. Transport information

DOT	
UN number	NA1760
UN proper shipping name	Compound, cleaning, liquid (Potassium hydroxide)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	III
	Read safety instructions, SDS and emergency procedures before handling.
ΙΑΤΑ	
UN number	NA1760
UN proper shipping name	Compound, cleaning, liquid (Potassium Hydroxide, Sodium Metasilicate)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	III
Environmental hazards	No.
ERG Code	154
· · ·	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo	Allowed with restrictions.
aircraft	
Cargo aircraft only	Allowed with restrictions.
IMDG	101/700
UN number	
UN proper shipping name	Corrosive liquids, n.o.s. (POTASSIUM HYDROXIDE)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	111

Environmental hazards

Marine pollutant EmS

No. Not available. Special precautions for user Read safety instructions, SDS and emergency procedures before handling. Not established.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code DOT



IATA; IMDG



General information

PACKAGES 1 GALLON AND SMALLER ARE SHIPPED LIMITED QUANTITY OR ORM-D.. This material is regulated under IATA and IMDG regulations. Contact manufacturer for shipping instructions.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Listed.

Toxic Substances Control Act (TSCA)

One or more components of the mixture are not on the TSCA 8(b) inventory or are designated "inactive".

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

POTASSIUM HYDROXIDE (CAS 1310-58-3)

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053) Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Yes

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Classified hazard categories

Skin corrosion or irritation Serious eye damage or eye irritation Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Contains component(s) regulated under the Safe Drinking Water Act.

(SDWA)

US state regulations

California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Butoxyethanol (CAS 111-76-2)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date Revision date Version # HMIS® ratings	01-29-2015 08-09-2021 04 Health: 3* Flammability: 0 Physical hazard: 0
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Revision information	This document has undergone significant changes and should be reviewed in its entirety.