

**1. Identification**

**Product identifier** PRO 200 GYM FINISH

**Other means of identification**

**SDS number** 577N-145A

**Product code** HIL00755

**Recommended use** Gym Finish

**Recommended restrictions** For Labeled Use Only  
 Protect from Freezing

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** HILLYARD INDUSTRIES

**Address** 302 North Fourth St.  
 St. Joseph, MO 64501

**Contact person** Regulatory Affairs

**Telephone number** (816) 233-1321 (Ext. 8285)

**Fax** (816) 383-8485

**E-mail** regulatoryaffairs@hillyard.com

**Emergency telephone #** (800) 424-9300  
 (Only in the event of chemical emergency involving a spill, leak, fire, exposure or accident involving chemicals)

**2. Hazard(s) identification**

**Physical hazards** Not classified.

**Health hazards**

Acute toxicity, inhalation	Category 4
Serious eye damage/eye irritation	Category 2
Reproductive toxicity	Category 1B
Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Danger

**Hazard statement** Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May damage fertility or the unborn child.

**Precautionary statement**

**Prevention** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

**Response** If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical advice/attention. If eye irritation persists: Get medical advice/attention.

<b>Storage</b>	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal</b>	Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law in compliance with applicable federal, state and local requirements. CONTAINER DISPOSAL: Triple rinse (or equivalent). Then offer clean, dry container for recycling or reconditioning.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	Use With Adequate Ventilation. Avoid breathing vapors or spray mist. Open windows and doors, use exhaust fans or other means to insure fresh air entry during application and drying. Do not take internally. Keep container closed when not in use.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Methyl Pyrrolidone		872-50-4	3 - < 5
Ethoxydiglycol		111-90-0	1 - < 3
Other components below reportable levels			90 - 100

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a poison center or doctor/physician if you feel unwell.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage****Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing mist/vapors. Avoid contact with eyes. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Store in tightly closed container. Store in a well-ventilated place. Do not allow material to freeze. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection****Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. Workplace Environmental Exposure Level (WEEL) Guides**

Components	Type	Value
Ethoxydiglycol (CAS 111-90-0)	TWA	140 mg/m <sup>3</sup>
		25 ppm
Methyl Pyrrolidone (CAS 872-50-4)	TWA	40 mg/m <sup>3</sup>
		10 ppm

**Biological limit values****ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Methyl Pyrrolidone (CAS 872-50-4)	100 mg/l	5-Hydroxy-N-methyl-2-pyrrolidone	Urine	*

\* - For sampling details, please see the source document.

**Exposure guidelines****US - California OELs: Skin designation**

Methyl Pyrrolidone (CAS 872-50-4)

Can be absorbed through the skin.

**US WEEL Guides: Skin designation**

Methyl Pyrrolidone (CAS 872-50-4)

Can be absorbed through the skin.

**Appropriate engineering controls**

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

**Individual protection measures, such as personal protective equipment****Eye/face protection**

Avoid contact with eyes. Wear safety glasses with side shields (or goggles).

**Skin protection****Hand protection**

For prolonged or repeated skin contact use suitable protective gloves.

**Other**

None normally required. If unable to avoid prolonged or repeated contact with skin, wear impervious clothing.

**Respiratory protection**

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

**Thermal hazards**

None known.

**General hygiene considerations**

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties**

<b>Appearance</b>	Milky, white emulsion
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	White
<b>Odor</b>	Non-objectional odor.
<b>Odor threshold</b>	Not available.
<b>pH</b>	8 - 9
<b>Melting point/freezing point</b>	Not applicable / Not available
<b>Initial boiling point and boiling range</b>	> 200 °F (> 93.33 °C)
<b>Flash point</b>	> 200.0 Tag Closed Cup
<b>Evaporation rate</b>	< 1 Ethyl Ether = 1
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	17.07 mm Hg
<b>Vapor density</b>	1.231 Air = 1
<b>Relative density</b>	1.044 at 77°F
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	100 % Complete
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Brookfield viscosity</b>	20 - 45 cP
<b>Density</b>	8.69 lbs/gal
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.
<b>Percent volatile</b>	71.5 - 73.5 %
<b>VOC</b>	< 250 g/l

**10. Stability and reactivity**

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

**11. Toxicological information****Information on likely routes of exposure**

<b>Inhalation</b>	Harmful if inhaled.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.

**Eye contact** Causes serious eye irritation.

**Ingestion** Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

**Information on toxicological effects**

**Acute toxicity** Harmful if inhaled.

Product	Species	Test Results
PRO 200 GYM FINISH		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	51320 mg/kg
<b>Oral</b>		
LD50	Rat	31040 mg/kg
Components	Species	Test Results

Methyl Pyrrolidone (CAS 872-50-4)

**Acute**

**Dermal**

LD50 Rabbit 8000 mg/kg

**Oral**

LD50 Rat 3914 mg/kg

**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation** Causes serious eye irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Not classifiable as to carcinogenicity to humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Not listed.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Not listed.

**Reproductive toxicity** May damage fertility or the unborn child.

**Specific target organ toxicity - single exposure** May cause respiratory irritation.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not an aspiration hazard.

**Chronic effects** Prolonged inhalation may be harmful.

**12. Ecological information**

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species	Test Results
PRO 200 GYM FINISH		
<b>Aquatic</b>		
Crustacea	EC50 Daphnia	719845376, 48 hours estimated
Fish	LC50 Fish	47839.6211, 96 hours

Product	Species	Test Results
<i>Acute</i>		
Crustacea	EC50	Daphnia
Fish	LC50	Fish
		606564544, 48 hours estimated
		24105.7246, 96 hours estimated

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential**

**Partition coefficient n-octanol / water (log Kow)**

Methyl Pyrrolidone -0.38

**Mobility in soil** No data available.

**Other adverse effects** The product contains volatile organic compounds which have a photochemical ozone creation potential.

**13. Disposal considerations**

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations. Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after empty. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information**

**DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

**15. Regulatory information**

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Toxic Substances Control Act (TSCA)** One or more components of the mixture are not on the TSCA 8(b) inventory or are designated "inactive".

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Methyl Pyrrolidone (CAS 872-50-4) 1.0 % Annual Export Notification required.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories**

Acute toxicity (any route of exposure)  
 Serious eye damage or eye irritation  
 Reproductive toxicity  
 Specific target organ toxicity (single or repeated exposure)

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
Methyl Pyrrolidone	872-50-4	3 - < 5

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)**

Contains component(s) regulated under the Safe Drinking Water Act.

**US state regulations****US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Methyl Pyrrolidone (CAS 872-50-4)

**California Proposition 65**

**WARNING:** This product can expose you to Methyl Pyrrolidone, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California Proposition 65 - CRT: Listed date/Developmental toxin**

Methyl Pyrrolidone (CAS 872-50-4)

Listed: June 15, 2001

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

Issue date	03-24-2015
Revision date	09-08-2021
Version #	05
HMIS® ratings	Health: 2* Flammability: 0 Physical hazard: 0

**Disclaimer**

No representations or warranties, either express or implied, of merchantability, fitness for a particular purpose, or of any nature are made with respect to the product(s) or information contained in this material safety data sheet. The information and recommendations contained in this Material Safety Data Sheet are supplied pursuant to 29 CFR 1910.1200 of the Occupational Safety and Health Standards Hazard Communication Rule. All information contained herein is presented in good faith and is believed to be appropriate and accurate. The buyer or user assumes all risks associated with the use, misuse or disposal of this product. The buyer or user is responsible to comply with all federal, state or local regulations concerning the use, misuse or disposal of these products.

**Revision information**

Hazard(s) identification: Disposal  
Hazard(s) identification: Response  
Composition/information on ingredients: Component information  
First-aid measures: Eye contact  
Accidental release measures: Personal precautions, protective equipment and emergency procedures  
Handling and storage: Precautions for safe handling  
Handling and storage: Conditions for safe storage, including any incompatibilities  
Physical & Chemical Properties: Multiple Properties  
Physical and chemical properties: Odor  
Disposal considerations: Contaminated packaging  
Regulatory information: Toxic Substances Control Act (TSCA)  
GHS: Classification

**1. Identification**

**Product identifier** CROSSLINKER

**Other means of identification**

**SDS number** 566N-144A

**Product code** HIL00756 / HIL00197

**Recommended use** CROSSLINKER Wood Finish Use with Pro 200, Pro 400, Uphold, Pro Satin, UDF / Strong Guard, Recon, and Trophy H2O.

**Recommended restrictions** For Labeled Use Only  
Protect from Freezing

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** HILLYARD INDUSTRIES

**Address** 302 North Fourth St.  
St. Joseph, MO 64501

**Contact person** Regulatory Affairs

**Telephone number** (800) 365-1555 (Ext. 8206)

**Fax** (816) 383-8406

**E-mail** regulatoryaffairs@hillyard.com

**Emergency telephone #** (800) 424-9300  
(Only in the event of chemical emergency involving a spill, leak, fire, exposure or accident involving chemicals)

**2. Hazard(s) identification**

**Physical hazards** Not classified.

**Health hazards**

Acute toxicity, oral	Category 4
Serious eye damage/eye irritation	Category 1
Sensitization, skin	Category 1
Germ cell mutagenicity	Category 2
Specific target organ toxicity, repeated exposure	Category 2

**Environmental hazards** Not classified.

**OSHA defined hazards** Not classified.

**Label elements**



**Signal word** Danger

**Hazard statement** Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. Suspected of causing genetic defects. May cause damage to organs through prolonged or repeated exposure.

**Precautionary statement**

**Prevention** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust, mist, gas, vapors or spray. Wash skin and face thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear permeation resistant protective gloves and clothing. Wear eye/face protection.

<b>Response</b>	IF ON SKIN (or hair): Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor or emergency medical facility (i.e., 911) If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
<b>Storage</b>	Store locked up.
<b>Disposal</b>	Dispose of contents and container in accordance with existing federal, state, and local environmental control laws.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Trimethylolpropane Tris(2-methyl-1-aziridine)propionate		64265-57-2	95-100
*Designates that a specific chemical identity and/or percentage has been withheld as a trade secret.			2.5

### 4. First-aid measures

<b>Inhalation</b>	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a physician or poison control center immediately.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth thoroughly. Drink 1 or 2 glasses of water. Never give anything by mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Harmful if swallowed. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash. Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage****Precautions for safe handling**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapors. Do not get this material in contact with eyes. Do not taste or swallow. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Store away from incompatible materials (see Section 10 of the SDS). Store in tightly closed original container in a well-ventilated place. Crosslinker should be stored between 41°F and 104°F. Substances to avoid: Oxidizing agents, Anhydrides, Acids, Copper, Copper compounds, Silver, Silver compounds.

**8. Exposure controls/personal protection****Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
2-Methylaziridine (CAS 75-55-8)	PEL	5 mg/m <sup>3</sup>
		2 ppm

**US. ACGIH Threshold Limit Values**

Components	Type	Value
2-Methylaziridine (CAS 75-55-8)	STEL	0.4 ppm
	TWA	0.2 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
2-Methylaziridine (CAS 75-55-8)	TWA	5 mg/m <sup>3</sup>
		2 ppm

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Exposure guidelines****US - California OELs: Skin designation**

2-Methylaziridine (CAS 75-55-8) Can be absorbed through the skin.

**US - Minnesota Haz Subs: Skin designation applies**

2-Methylaziridine (CAS 75-55-8) Skin designation applies.

**US - Tennessee OELs: Skin designation**

2-Methylaziridine (CAS 75-55-8) Can be absorbed through the skin.

**US ACGIH Threshold Limit Values: Skin designation**

2-Methylaziridine (CAS 75-55-8) Danger of cutaneous absorption

**US NIOSH Pocket Guide to Chemical Hazards: Skin designation**

2-Methylaziridine (CAS 75-55-8) Can be absorbed through the skin.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

2-Methylaziridine (CAS 75-55-8) Can be absorbed through the skin.

<b>Appropriate engineering controls</b>	Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Avoid contact with eyes. Chemical resistant goggles must be worn., Chemical safety goggles in combination with a full face shield if a splash hazard exists.
<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves. Ensure gloves remain in good condition during use and replace if any deterioration is observed. Permeation resistant gloves., Neoprene gloves, Butyl rubber gloves., Nitrile rubber gloves.
<b>Other</b>	Avoid contact with the skin. Permeation resistant clothing.
<b>Respiratory protection</b>	Chemical respirator with organic vapor cartridge and full facepiece.
<b>Thermal hazards</b>	None known. Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

<b>Appearance</b>	Light yellow liquid
<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Light yellow.
<b>Odor</b>	Amine-like.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available
<b>Melting point/freezing point</b>	Not applicable
<b>Initial boiling point and boiling range</b>	> 347 °F (> 175 °C) Decomposes > 175°C
<b>Flash point</b>	487.4 °F (253.0 °C) Closed Cup
<b>Evaporation rate</b>	Not available
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Upper/lower flammability or explosive limits</b>	
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	Not available
<b>Vapor density</b>	Not available
<b>Relative density</b>	Not available
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available
<b>Partition coefficient (n-octanol/water)</b>	Not Available
<b>Auto-ignition temperature</b>	653 °F (345 °C)
<b>Decomposition temperature</b>	No decomposition if used as directed
<b>Viscosity</b>	200 cP at 68°F
<b>Other information</b>	
<b>Density</b>	8.95 lb/gal at 68° F
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.
<b>Percent volatile</b>	Not available
<b>VOC</b>	Not available

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport. Exothermic reaction with strong acids.
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<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials. Oxidizing agents, Anhydrides, Acids, Copper, Copper compounds, Silver, Silver compounds.
<b>Incompatible materials</b>	Acids.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash.

### Information on toxicological effects

**Acute toxicity** Harmful if swallowed.

Product	Species	Test Results
CROSSLINKER		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	35000 mg/kg
<b>Inhalation</b>		
LC50	Rat	6.35e+006 mg/l, 4 Hours
Components	Species	Test Results

2-Methylaziridine (CAS 75-55-8)

#### **Acute**

##### **Dermal**

LD50 Guinea pig 43 mg/kg

##### **Oral**

LD50 Rat 19 mg/kg

**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation** Causes serious eye damage.

### Respiratory or skin sensitization

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** Suspected of causing genetic defects.

**Carcinogenicity** Not classifiable as to carcinogenicity to humans.

#### **IARC Monographs. Overall Evaluation of Carcinogenicity**

2-Methylaziridine (CAS 75-55-8) 2B Possibly carcinogenic to humans.

#### **OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

#### **US. National Toxicology Program (NTP) Report on Carcinogens**

2-Methylaziridine (CAS 75-55-8) Reasonably Anticipated to be a Human Carcinogen.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** May cause damage to organs through prolonged or repeated exposure.

<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful. May cause damage to organs through prolonged or repeated exposure.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species	Test Results
CROSSLINKER		
<b>Aquatic</b>		
Fish	LC50 Fish	13135.791, 96 hours

**Persistence and degradability** No data is available on the degradability of this product.

### Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)	
CROSSLINKER	1, Not Available
	1.4
2-dimethylaminoethanol	-0.55
2-Methylaziridine	0.13

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations. Buyer assumes all risk and liability associated with disposal of this product (original concentration or dilution) in violation of applicable law.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

### US RCRA Hazardous Waste P List: Reference

2-Methylaziridine (CAS 75-55-8) P067

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

**General information** This material is regulated under IATA and IMDG regulations. Contact manufacturer for shipping instructions.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Toxic Substances Control Act (TSCA)** One or more components of the mixture are not on the TSCA 8(b) inventory or are designated "inactive".

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### CERCLA Hazardous Substance List (40 CFR 302.4)

2-Methylaziridine (CAS 75-55-8) Listed.

### SARA 304 Emergency release notification

Aziridine, 2-methyl (CAS 75-55-8) 1 LBS

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
2-Methylaziridine	75-55-8	1	10000		

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories**

Acute toxicity (any route of exposure)  
 Serious eye damage or eye irritation  
 Respiratory or skin sensitization  
 Germ cell mutagenicity  
 Specific target organ toxicity (single or repeated exposure)

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
2-Methylaziridine	75-55-8	< 0.2

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

2-Methylaziridine (CAS 75-55-8)

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

2-Methylaziridine (CAS 75-55-8)

**Safe Drinking Water Act (SDWA)** Not regulated.**US state regulations****US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

2-Methylaziridine (CAS 75-55-8)

**California Proposition 65**

**WARNING:** This product can expose you to 2-Methylaziridine, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

2-Methylaziridine (CAS 75-55-8) Listed: January 1, 1988

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

<b>Issue date</b>	05-21-2018
<b>Revision date</b>	04-12-2023
<b>Version #</b>	07
<b>HMIS® ratings</b>	Health: 3* Flammability: 1 Physical hazard: 0

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**Revision information**

This document has undergone significant changes and should be reviewed in its entirety.